

# Original Equipment Quality Flywheel Grinder Stones from Van Norman

Van Norman, the World Leader in Flywheel Grinders has experimented with various grinding wheels for over 30 years.

We can offer the best wheel for each application, the best quality and the best selection at the best prices.

All Van Norman stones are thicker, contain more abrasive and have a taller profile for longer stone life - giving you more value for your supply dollars.



**Van Norman  
Flywheel  
Grinding Wheels  
with the 1 1/4"  
arbor bore will  
work on  
all flywheel  
grinders**

*Wide selection to fit all popular machines*

## Selecting Flywheel Grinding Stones:

Harder flywheels require softer grinding wheels, and softer flywheels need harder grinding wheels. Change the stone to match the flywheel being ground. It may be necessary to experiment to find the best stone suited to a specific application.

GRINDING WHEELS			WORKPIECE APPLICATIONS	
Stone Hardness	Part No. Reference No.	Size/Type Color	Workpiece Hardness	Material
HARD ▲	794-8687-01 FG1059	3" Diameter Flared Cup Gray	SOFT ▲	For crankshaft mounting flanges, pressure plate surfaces, automatic transmission pump bodies & covers.
	794-8011-30 FG1057	6" Diameter Flared Cup Black		Best general purpose wheel for cast iron and medium steel. Requires very little dressing.
MED	794-8011-32 FG1057S	6" Diameter Straight Side Ruby	MED.	Same composition as 794-8011-30, with straight sides to grind flat flywheels only.
	794-8011-28 FG1056	4" Diameter Flared Cup White		For small, imported flywheels. Works well on cast iron and medium steel.
▼ SOFT	794-8011-12 FG1049	6" Diameter Flared Cup Black	▼ HARD	For use on some cast iron and ductile iron. Special grit tends to be fast cutting and long wearing.

NOTE: Up to 10% Discount on Grinding Wheels in Lots of 10 Each (contact your Distributor Today!)

**Van Norman**

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